

Platform Lift Master Gear 1,2



Type Master Gear 1,2-VAS 6131B		
Serial-N°:		Date

### **EC Declaration of Conformity**

according to EC directive 2006/42/EC on machinery

#### Name and address of the manufacturer

BlitzRotary GmbH Hüfinger Str.55

78199 Bräunlingen, Germany

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**Typ** 

Baujahr

Seriennummer

This declaration relates exclusively to the machinery in the state in which it was placed on the market, and excludes components which are added and/or operations carried out subsequently by the final user. The declaration is no more valid, if the product is modified without agreement.

Herewith we declare, that the machinery described below

#### **Product denomination Pit Jack**

Model-/Type

Master Gear 1,2-VAS 6131B

Machinery-/Serial number:

Year of manufacture:

is complying with all essential requirements of the Machinery Directive 2006/42/EC.

In addition the partly completed machinery is in conformity with the EC Directives 2004/108/EC relating to electromagnetic compatibility (Protection objectives have been met in accordance with Annex I No. 1.5.1 of the Machinery Directive 2006/42/EC).

### Harmonised Standards used

EN 1494:2000+A1:2008 Mobile or movable jacks and associated
EN ISO 12100-1 : 2003 Safety of Machinery- Basic concepts
EN ISO 12100-2 : 2003 Safety of Machinery- Basic concepts
EN 60204-1:2006+7/2007 Electrical equipment of machines 6/2007
EN 349:1993+A1:2008 Safety of machinery - Minimum gaps
EN ISO 14121-1:2007 Safety of machinery - Risk assessment

### Other technical standards and specifications used

BGR 500 management of working appliances

BGV A3 law accident prevention regulation of electric facilities and equipment

### The person authorised to compile the relevant technical documentation

BlitzRotary GmbH, Hüfinger Str. 55, 78199 Bräunlingen

Place: Bräunlingen
Date: 06.06.2012

Carsten Rohde Managing Director



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## **Operating Instructions**Safety

### 1 Safety

## 1.1 Safety Hints in these Instruc-



#### **Danger**

Draws attention to the fact that disregard for these instructions could lead to serious or even deadly consequences.



#### Caution

Draws attention to the fact that disregard of these instructions could under certain circumstances lead to injuries.



Indicates that disregard of these instructions could lead to the damage of the machine or goods on the machine.

### 1.2 Dangers of this machine

This machine is equipped with safety devices and is put through safety and quality control tests but there is a threat of danger by incorrect operation and misuse for the operator or other people in the vicinity for the machine and goods.

The danger zone is contained within the outer limits of the machine. All personnel concerned with the

- Installation
- Setting Up
- Operation
- Maintenance
- Repair

of the machine must have read and fully understood the operating instructions.

### 1.3 Regulatory Application

### **Applications**

- · Lifting of weights until maximum load.
- · Working on the raised platform
- Hand Forklifts Transporting of loads in the lowered position.

### **Prohibited**

- Lifting and transportation of personnel
- Setting up and operation of machines in the open. Exception - machines specially constructed for this purpose
- Alterations and rebuilds of the machine.

### Positioning of the load

- Load should not overhang the platform
- Unintentional shifting of the load should be prevented

### 1.4 Danger through accessories

When the following

- Rollers
- Conveyer Belts
- other transport facilities

are used the safety devices on the machine must not be made in operational through their use.

The danger zone is enlarged through the use of accessories

#### 1.5 Emissions

See dimension sheet in appendix.



## **Operating Instructions**Safety

### 1.6 Source of Danger

Mechanic	Where?	Scissors arms / un- derframe
	What?	Crush and shear points
	Danger!	Loss of limbs /life
Hydraulic	Where?	Hydraulic compo- nents e.g. hoses
	What?	Because of damage oil could be sprayed out under high pres- sure
	Danger!	Burns and contami- nation to the eyes
Current	Where?	Current carrying components
	What?	Touch
	Danger!	Life threatening



Work on the electrical and hydraulic components should only be carried out by a competent tradesman!



### Danger

Never

- remove
- alter
- · take out of service the safety facilities

Always secure that the machine is out of service when

- Setting up
- The alteration of the employment requirements
- The alteration of the operating procedure
- Maintenance
- Servicing
- Repair

### 1.7 Qualified Operators

The operator must

- be over 18 years old
- be instructed in the operation of the machine
- have proved to the firm that he is capable of operating the machine
- have read and understood the operating instructions
- · must observe the operating instructions

### 1.8 Personal Safety Equipment

For the operating of the machine:

· Safety shoes

For cleaning / maintenance / repair:

- Safety shoes
- Work gloves
- Face protection

## 1.9 Safety Measures in the Work Place

- → Secure positioning of the machine
- → Avoid crush and shear zones between the machine and it's surroundings
- → Ensure that the workplace remains clean and clear of obstacles

### 1.10 Conduct in An Emergency

E - Hydraulic

Release the raise / lower push-button immediately

Switch of at the mains / remove the plug



### Safety Facilities

### 1.11 Picture Symbols

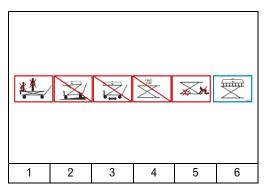


Fig. 1:

- 1. **Prohibited:** Carriage / Transport and Lifting of personnel!
- 2. **Prohibited:** Lifting and Lowering of loads on sloping surfaces!
- 3. **Prohibited:** Transport with raised load!
- 4. Accumulation of weight forbidden!
- 5. **Prohibited:** Staying / Grasping under an unsecured table!
- Load must be evenly distributed (surface load)!

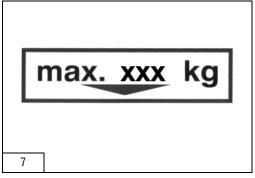


Fig. 2: You will find the maximum permissible load at the appendix of this instruction.

### 2 Safety Facilities

### 2.1 Circuit-break guard

If a tube or circuit breaks, this prevents the uncontrolled lowering of the plate.

NB:

Depending on the response of the circuit-break guard, which prevents the maximum permissible speed being exceeded, the reason for the break has to be determined, before the lifting table is used again.

- Remove the load from the table
- Make sure the equipment does not lower itself inadvertently
- · Check that all hydraulic pipes are airtight
- Check that all hydraulic connections and valves are airtight
- Change the defective parts

Only when you are sure that all defective parts have been changed and correctly assembled, can the machine be started up again.

## 2.2 Lowering Brake Valve (when on hand)

Fixed adjusted limitation of the oil flow (lowering speed)

## 2.3 One Way Flow Restriction Valve (when on hand)

Adjustable restriction of the oil flow (lowering speed)

Attention: adjustment is dependent on load!



### Taking into use

### 3 Taking into use

For technical details see dimension sheet in appendix

### 3.1 Setting up / Assembly



### Vorsicht

- Danger of stumbling because of cable.
- Damage to cable, e.g. because of falling objects (tools etc.)
- It is forbidden to wind the cables around mechanical components
- The drawbar must be assembled before start-up.
- → Position the lift-truck on a firm, level surface
- Always follow the instructions, when assembling the equipment.
- ➤ Every feed wire must be secured by 16 A.

### 3.2 Taking into use.



An adequate and safe connection of the earth cable to the workpiece must be guaranteed when using a lifting table as a welding station.

Produce the electrical connection (put the plug in)



Have you read the operating instructions and above all the safety points and above all understood them? Then you can take the machine into use

### 4 Operation

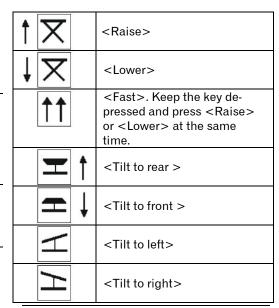


#### **Danger**

- Fold foot pedal away when not in use
- · Wear safety shoes with none slip sole
- No personnel should be within the danger zone when raising or lowering the table
- Observe the picture symbols on the lifting machine
- → Operate the machine with the remote cable push
  - button control (dead mans operation)
- Observe the lettering (picture symbols)



Short, jerky raising and lowering is forbidden. The machine then begins to oscillate and damage to the machine could be a result.





Make sure to note the load every time you shift the platform to prevent unwanted and dangerous changes in position in time.



Pressing immediately the button "fast", activates the burst pipe protection during the quick lowering. First you have to press the button "lowering" and then, in a next step press also the button "fast". DO NOT press immediately both buttons!

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### Taking out of use

### 5 Taking out of use

Machine	for:	for:
with	maintenance	end of work
	cleaning	
	inspection	
	repair	
	battery charging	

230 V	remove load set table onto it's lowest posi- tion	lower ma- chine
	remove table- board	
	remove mains plug mains switch "off"	and or

### 6 Inspection

### 6.1 Inspection before the first use



The machine is tested by the manufacturer before delivery

Machines that are delivered not ready for use should be inspected by a qualified person in the following aspects;

- correct construction
- · correctness for use

### 6.2 Regular testing



Regular testing of machines at intervals of at the longest one year should be carried out by a qualified person.

- use the check list on the following page
- make a photo copy of the list
- note top right on the check list
  - Lfd N° (check list number)
  - machine type
  - serial number
- cross each point when it is in order
- put the machine back into use only when each point has been crossed

when completed put the check list into the appendix of these operating instructions



# **Operating Instructions**Inspection

### 6.3 Check List

Machine Type	
LfdN°	Serial-N.°
Mechanical	
Cylinder pins secure  All lever pins secure  Wheel brakes in order (when on hand)  Machine clean  Stickers intact and readable  Welded construction undamaged	
Machine holds the maximum load for at lea  All bolted connections tight	st 10 minutes
Hydraulic	
No leaks in the hydraulic system Oil level correct No damage to the hoses (see 7.5) Lowering speed is ckecked Flow control valve secured (when on hand) All functions inspected without query	
Electric	
Cable connections tight Cables secured No damage to cables	
All functions inspected without query	
Inspection date	Inspector (signature)
	Firm Stamp



## Operating Instructions Inspection / Maintenance

### 7 Inspection / Maintenance

#### **Danger**

Should maintenance work be necessary within the scissor lift, then it is to be carried out with the lifting truck lowered and the platform removed.

An alternative method should be used to raise the scissor lift (hydraulic jack or crane), should the platform not be removable and the scissor lift is not able to be raised using it's own drive unit. The platform should be raised from the fixed pivot end.

Work should only be carried out within the raised scissor lift when it is unloaded and held apart using a suitable strut.

It should be noted that a vacuum is produced in the cylinders when the scissor lift is raised using an external method and that they do not support the scissor lift hydraulically (on a column of oil).

The scissor lift should be raised from the inspection strut using it's own hydraulic drive (or an external hydraulic drive) when service work is completed to ensure that the cylinders support the weight of the scissor lift.



### LIFE THREATENING DANGER!

The inspection strut should never be removed before the lifting wagon has been raised using it's own drive unit out of the maintenance position. There is the danger of the table lowering uncontrollably should this not be the case.

### 7.1 Maintenance Plan

What?	When?	Description
Cleaning	When nec- essary	7.2
Check Bushes	Every 250 hours	7.3
Check oil level top up	Yearly	7.4
Hydraulic oil change	-	7.4
Inspect oil hoses	Yearly	7.9

### 7.2 Cleaning



### **Danger**

Secure that the machine is out of use

### Clean

- your machine regularly
- especially the stickers (picture symbols)
   on the machine.(when the stickers are no
   longer readable please order new ones,
   order number see spare parts lists)
- working areas of the slide block

### 7.3 Mechanical

The machine is delivered with maintenance free bushes. Therefore the bushes only have to be checked regularly (250 working hours) for wear.



### Inspection / Maintenance

### 7.4 Maintenance of the hydraulics



#### **Danger**

Hydraulic oil can cause irritation and skin rashes. Avoid prolonged skin contact and wash the skin thoroughly after contact.

Wear protective clothing! (see chapter 1.8)



Protect the environment:

The handling and disposal of mineral oils is covered by laws. Dispose of old oil at an authorised disposal unit. Information can be found from the responsible authority. Be careful not to spill any hydraulic oil. Make precautions to catch any spilt oil oil resistant covers, drip tray etc.)

## This machine is filled with bio-oil on synthetic base

This oil is not mixable with water.

The biological removable hydraulic-oil is mixable with mineral-oil, but then it will loosen his biological removability.

The following or equivalent can be used: Hydrauliköl HEES 46 (in this machine)

Total Biohydran TMP 46
BP Biohyd SE 46
Fuchs Plantohyd 46S
Esso Hydraulicoil HE 46
Total Equivis UVS 46
Shell Naturell HF-E 46

### 7.5 Oil Change Intervals

The oil must be changed after the first 50 working hours, thereafter at intervals of 500 hours or at the latest every 2 years

### 7.6 Checking the oil level

- → Sink the machine into its lowest position
- → Read the oil level in the oil observation bung
- → The level should be in the upper third of the bung
- Top-up when necessary

### 7.7 Oil Change

- → Empty the unladen machine in its lowest position.
- Place the oil reservoir under the tank's sump plug.
- → Remove the drainage plug
- Wait until all the oil has drained away.
- → Replace the sump plug.
- → Remove the breather bung from the tank
- → Fill up with oil
- You will find the tank capacity in the technical sheet appendix.
- → Replace the tank drainage plug.
- → Remove air from the hydraulic system.

### 7.8 Bleeding the hydraulics

- → Sink the machine into its lowest position.
- Place drip tray under pump.
- Loosen the bleed screws on the cylinders
- When there are no bleed screws the cylinders are so constructed as to bleed themselves
- Pump until oil is discharged from the bleed screws without any air bubbles
- → Tighten bleed screws
- → Check oil level and top-up if necessary
- Bleed pump if necessary

see chapter 8.3

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## **Operating Instructions**Contents

### 7.9 Control of the hydraulic hoses



A yearly check on the hydraulic hoses for a safe working condition is stipulated. The check must be carried out by a qualified tradesman.

### Control the following:

- Can the following damage be observed on the outer mantel of the hose rips, kinks, cuts, unbending, abrasions or splitting?
- Are there any deformities in the hose when under or not under pressure?
- Are there any leaks between the hoses and the fittings? Is the hose coming out of the fitting?
- When there is any damage the hose should be changed.

### **Fault Finding**



### Danger

Work on the hydraulic and electrical components should only be carried out by a qualified tradesman

Observe the safety instructions

### 8.1 Electric motor does not run

Cause	Cure	
Current supply bro- ken	Check: Feed line Fuse Circuit breaker	
Motor is faulty	Exchange hydraulic pump	

### 8.2 Lifting machine does not lift

Cause	Cure
Table is overloaded	Reduce load
Motor is faulty	Exchange hydraulic pump
Leaks in the hydrau- lic system	See 8.3
Pump does not pro- duce pressure	Exchange hydraulic pump

### 8.3 Oil loss

Cause	Cure	
Leaks in the hydraulic system	<ul> <li>re-tighten fittings</li> <li>replace cylinder seals</li> <li>exchange cylinder</li> <li>exchange hoses</li> </ul>	



### **Operating Instructions** General

## 8.4 Lifting machine does not reach maximum height

Cause	Cure
Oil level too low (see point 8.3)	top-up oil

## 8.5 Lifting machine will not (completely) lower

Cause	Cure
Obstacle (dirt) in block	Clean the block
Magnet lowering valve defect	Exchange valve
The neutral is incor- rectly or not connected	Check feed

## 8.6 Lifting machine sinks strongly by placement of load

Cause	Cure
Air in hydraulic sys-	Bleed hydraulic
tem	system
	Drive table re- peatedly (2-3 sec) against the mechanical end- stop

## 8.7 Activation of the burst pipe protection on end stop of the cylinder

Cause	Cure
Burst pipe protection activates	Wait shortly. After a holding time lower is possible

### 9 General

### 9.1 Transport Damage

All deliveries are to be insured by the customer. We must turn down any possible claims concerning transport responsibility. Our responsibility is restricted to the hand over of the machine in brand-new condition to the shipping agent. Should you discover any damage to the machine, do not use it and contact the shipping agent concerning the damage.

### 9.2 Warranty

Every machine is covered by a 12 months warranty against material faults and incorrect assembly. The warranty covers all parts that are returned post free within twelve months for inspection. The parts will then be inspected by us to determine whether the parts were damaged under normal use.

The warranty will be declared void if the parts are found to have been overloaded, handled incorrectly or that replacement parts have been assembled incorrectly.

### 9.3 Ordering of spare parts

Please give the following details when ordering;

Type: Load:

Year of construction:

Serial Number:

Part description:

Order Number:

The address for ordering is to be found on the cover of this operating instructions.

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### **Operating Instructions** Appendix

### 10 Appendix

**Dimension Sheet** 

### Mechanics

Useful load	1200 kg		
Type of load	Surface load		
Overall height	750 mm		
Useful lift	1050 mm		
Table top dimensions	1800 x 800 mm		
	Smooth sheet metal		
lifting time, loaded	31 sec.		
lower time, loaded	24 sec.		
Weight	ca. 695 kg		

### **Electric**

Power	2,2 kW
current consumption	11,5 A
Enclosure	IP 54
operating voltage	230 V/50 - 60 Hz
control voltage	24 V/DC
control system	hand-portable remo- te control

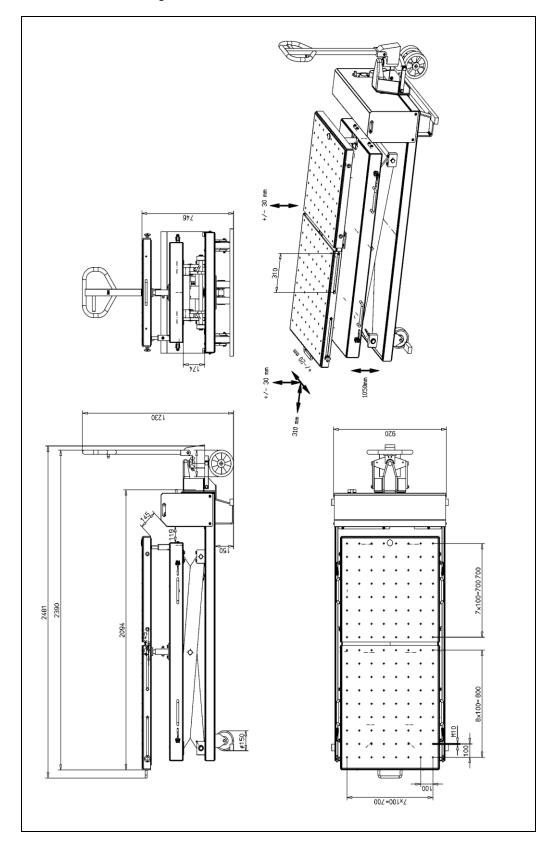
### Hydraulics

Operating pressure	max.170 bar
Oil filling volume	3,6 I
Type of oil	Bio oil
Hydraulic cylinder	1x Ø80x 302 mm stroke 2x Ø32x 60 mm stroke



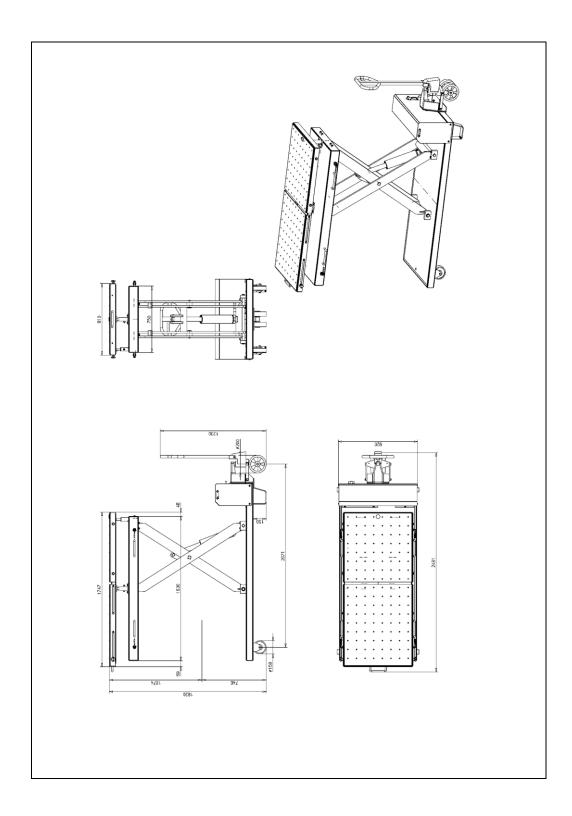
## **Operating Instructions** Appendix

### **Dimensional Drawing**





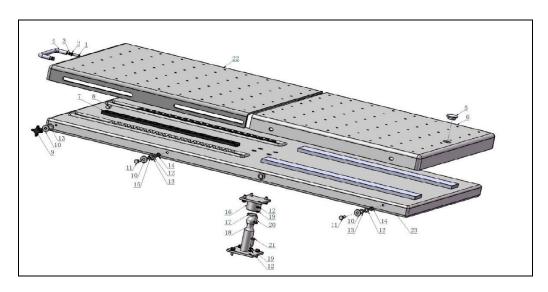
## Appendix





## Appendix

### Mechanical Assemblies

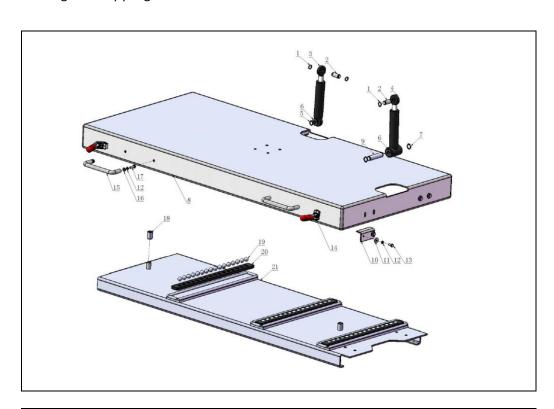


Pos. Pieces		Description	Order-N°.	Remark	
1	2	Hexagonal screw	GB/T5781	M8×25 - 8.8	
2	2	Lock washer	GB/T93-87	Ø8	
3	2	Flat washer	GB/T97.1	Ø8	
4	1	Grip	MG12-1005		
5	1	Spirit level	MG12-0002		
6	1	Push platform II	MG12-1002		
7	2	Roller cage	MG12-1003	PA6	
8	42	Cylinder roller	MG12-1004	Ø16×22	
9	2	Hand knob	MG12-0005	M10×25	
10	8	Big flat washer	GB/T96.2	Ø10	
11	6	Hexagonal screw	GB/T5781	M10×35 -8.8	
12	20	Flat washer	GB/T97.1	Ø10	
13	8	Adjust washer	MG12-1009	♭ washerØ10	
14	6	Nylon lock nut		M10	
15	2	Tube	MG12-1006		
16	1	Glenoid bearing tray	MG12-1200-1		
17	1	Snap ring	GB/T895.1	Ø40	
18	1	Axial joint bearing bolt	MG12-1200-2		
19	8	Lock washer	GB/T93	Ø10	
20	4	Hexagonal screw GB/T578		M10×25 - 8.8	
21	4	Hexagonal screw	Hexagonal screw GB/T5781 M10		
22	1	Push platform I MG12-1001			
23	1	Basic frame	MG12-1100		



## **Operating Instructions** Appendix

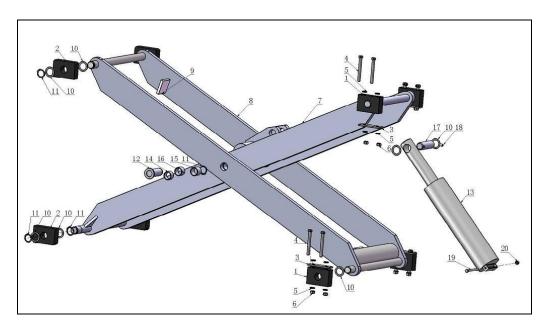
### Sliding and Tipping Platform



Pos. Pieces		Description	Order-N°.	Remark	
1	4	Circlip for shaft	GB/T894.1	Ø 17	
2	2	Cylinder bolt	MG12-2006		
3	1	Hydraulic cylinder	YG154-9100		
4	1	Hydraulic cylinder	YG153-9100		
5	1	E ring	GB/T896	Ø 15	
6	4	Adjust washer	MG12-1009	♭ washer Ø 20	
7	2	Circlip for shaft	GB/T894.1	Ø 20	
8	1	Verschiebeplatform	MG12-2100		
9	1	Cylinder bolt	MG12-2005		
10	2	Strapping	MG12-2004		
11	4	Big flat washer	GB/T96.3	Ø 8	
12	12	Lock washer	GB/T93	Ø 8	
13	4	Hexagonal screw	GB/T5781	M8×16 - 8.8	
14	4	Push/Pull clamp	MG12-0004		
15	4	Grip	MG12-1005		
16	8	Flat washer	GB/T97.1	Ø 8	
17	8	Hexagonal screw	GB/T5781	M8×25 -8.8	
18	2	Hose	MG12-2003		
19	48	Ball	MG12-2002	Ø 18	
20	3	Ball cage	MG12-2001	PA6	
21	1 Upper frame		MG12-2200	Ø 17	



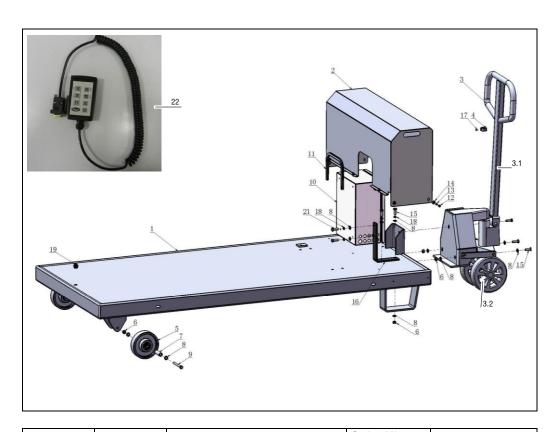
## Appendix



Pos.	Pieces	Description	Order-N°.	Remark	
1	4	Fixed bearing	MG12-3002 70x30x100 PA6		
2	4	Glide block	MG12-3001	70x30x100 PA6	
3	4	Pressure plate	MG12-3004	5x30x100 mm	
4	8	Hexagonal screw	GB/T5781	M10x100-8.8	
5	16	Flat washer	GB/T97.1	Ø10	
6	8	Nylon lock nut		M10	
7	1	Outside frame weldment	MG12-3200		
8	1	Inside frame weldment	MG12-3100		
9	2	Edge protection10-12mm		60mm×2	
10	14	Adjust washer	MG12-1007		
11	8	Circlip for shaft	GB/T894.1	Ø30	
12	2	Pin	MG12-3300		
13	1	Hydraulic cylinder	YG155-9100	Ø80×302/473mm	
14	2	Oil bearing	SF-1	3020	
15	2	Oil bearing	SF-1	3025	
16	2	Oil bearing	SF-1	3030	
17	1	Cyclinder bolt	MG12-3003	Ø30×99	
18	1	Hexagon socket set screws	GB/T80	M8×16	
19	1	Hexagonal screw	GB/T5780	M8x90-10.9	
20	1	Nylon lock nut		M8	



# **Operating Instructions**Appendix

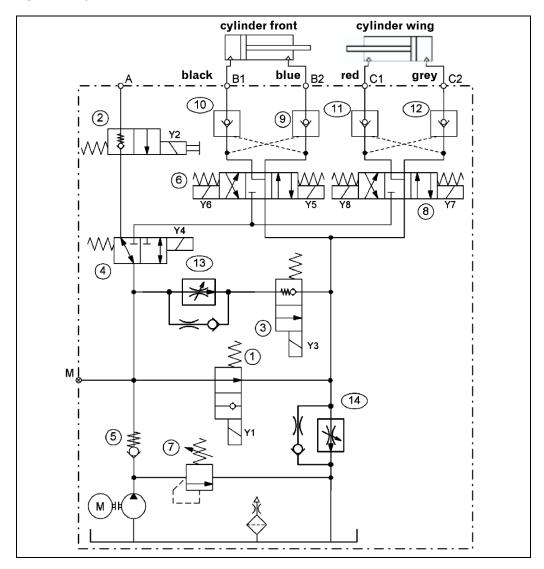


Pos. Pieces		Description	Order-N°. Remark			
1	1	Bottom frame	MG12-4100			
2	1	Bonnet	MG12-4200			
3	1	Hydraulic carrier	MG12-0001			
3.1	1	Shaft (item)	MG12-0001-1			
3.2	2	Role in the shaft	MG12-0001-2			
4	1	U Clamp		For M12 lock net		
5	2	Wicke wheel		182440-KM 150/40/4K-S		
6	6	Nylon lock nut		M10		
7	2	Hollow shaft	MG12-1008			
8	13	Flat washer	GB/T97.1	Ø10		
9	2	Hexagonal screw	GB/T5780	M10×100 8.8		
10	1	Electric control box	MG12-0008			
11	1	Edge protection 2mm		465mm		
12	7	hexagonal socket screw	GB/T70.1	M6×12		
13	7	Lock washer	GB/T93	Ø6		
14	7	Big flat washer	GB/T96.2	Ø6		
15	5	Hexagonal screw	GB/T5780	M10×30 8.8		
16	1	Plate	MG12-4001			
17	1	Cross Recess Head Screw		M4×10		
18	4	Lock washer	GB/T93	Ø10		
19	1	Plug	MG12-0007	M20×1.5		
20	1	Energy chain	MG12-0006			
21	2	2 Hexagonal screw GE		M10×25 8.8		
22	1	touch controls	MG12-0009			



## Appendix

### Hydraulic plan

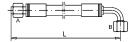


	lifting slow	lifting fast	lowering slow	lowering fast	x-cylinder retract	x-cylinder extennd	y-cylinder retract	y-cylinder extennd
M	X	X			X	X	X	X
<b>Y</b> 1	X	X	X		Х	X	X	X
<b>Y</b> 2			Х	Х				
<b>Y</b> 3	X		Х		Х	X	X	Х
<b>Y</b> 4					Х	X	X	Х
<b>Y</b> 5						X		
<b>Y</b> 6					Х			
<b>Y</b> 7								X
Y8							X	

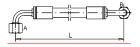


### **Appendix**

### Hydraulik components



Pie-	Order-N°.	L =	DN	A/B	Marking
ces		mm			
1	VAS6131-9801-1	3250	4	M 14x1,5-SW 17	grey
1	VAS6131-9801-2	3250	4	M 14x1,5-SW 17	red
1	VAS6131-9801-3	2850	4	M 14x1,5-SW 17	blue
1	VAS6131-9801-4	2750	4	M 14x1,5-SW 17	black



Pie- ces	Order-N°.	L = mm	DN	A/B	Marking
1	VAS6131-9801-5	700	8	M 16x1,5-SW 19	-

### Adjustable stud elbows



Pieces	Order-N°.	Series	DN	Α	В
4	VAS6131-9802-1	L	6	M 14x1,5	M 14x1,5

### Straight Stud Standpipe Adapter



Pieces	Order-N°.	Series	DN	Α	В
4	VAS6131-9802-2	L	6	G1/4	M 14x1,5
1	VAS6131-9802-4	L	6	G1/4	M 16x1,5

### **Banjo Coupling**



Pieces	Order-N°.	Series	DN	Α	В
1	ML50-9802-7	L	6	G3/8	M 16x1,5

### Measuring connector



Pieces	Order-N°.	Pieces
1	12.19.575	1/4"

### Pipe break safety device



Pieces	Order-N°.	Α	Gap size	Remark
1	VAS6131-9802-6	3/8"	0,6 mm	

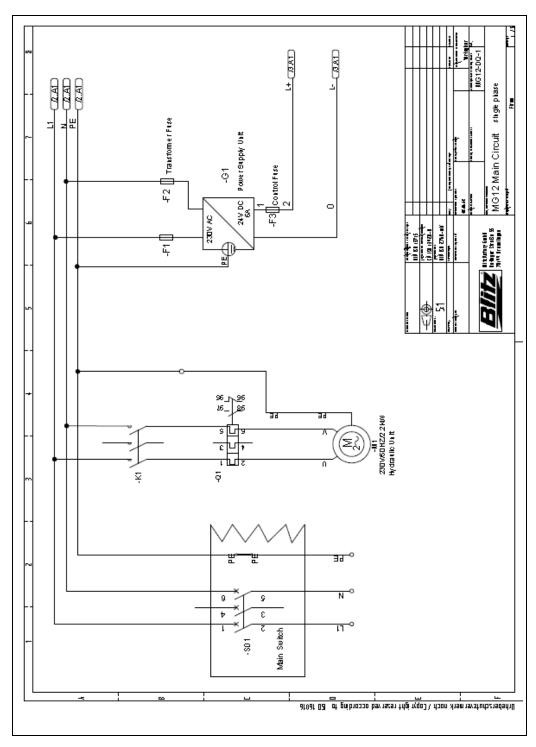
### Other hydraulic components

Pieces	Order-N°.	Description	Remark
1	YG155-9180 Seal kit for main		
		hydraulic cylinder	
1 YG153-9180		Seal kit for side	
		hydraulic cylinder	
1 VC1E2 0190		Seal kit for head	
ı	YG153-9180	hydraulic cylinder	



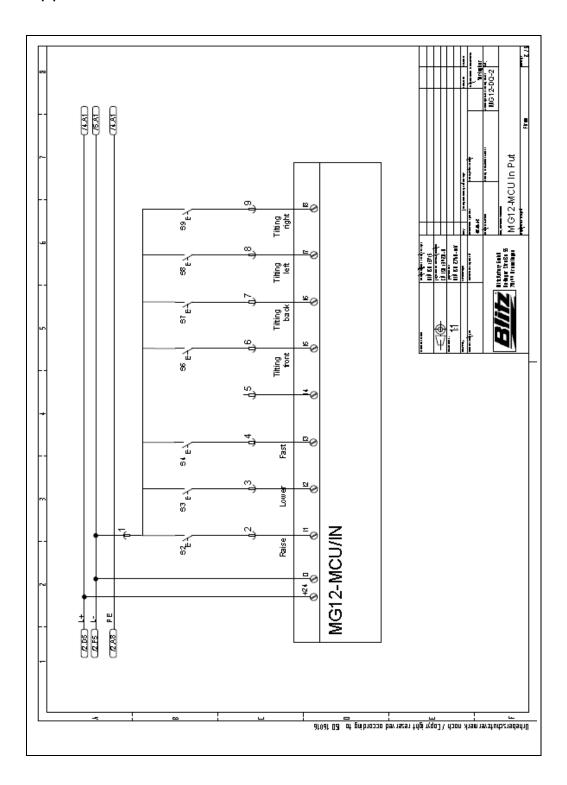
### **Appendix**

### Electric circuit diagrams



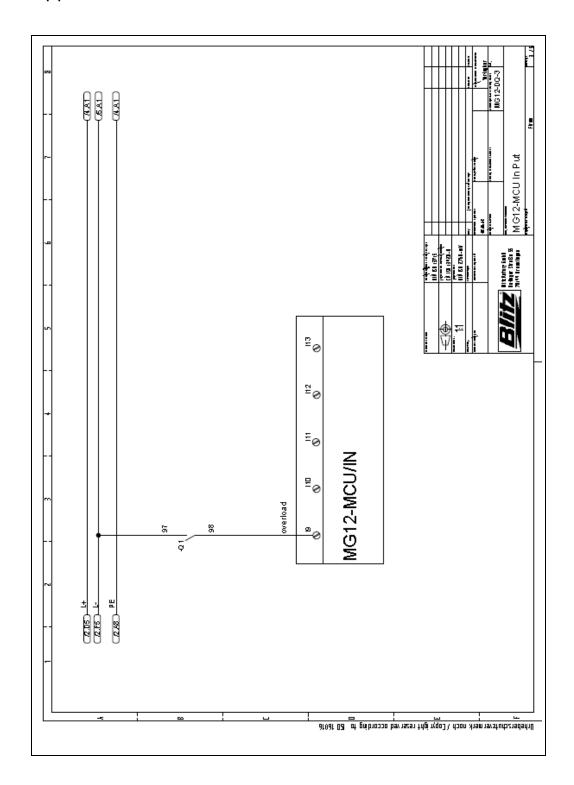


## Appendix



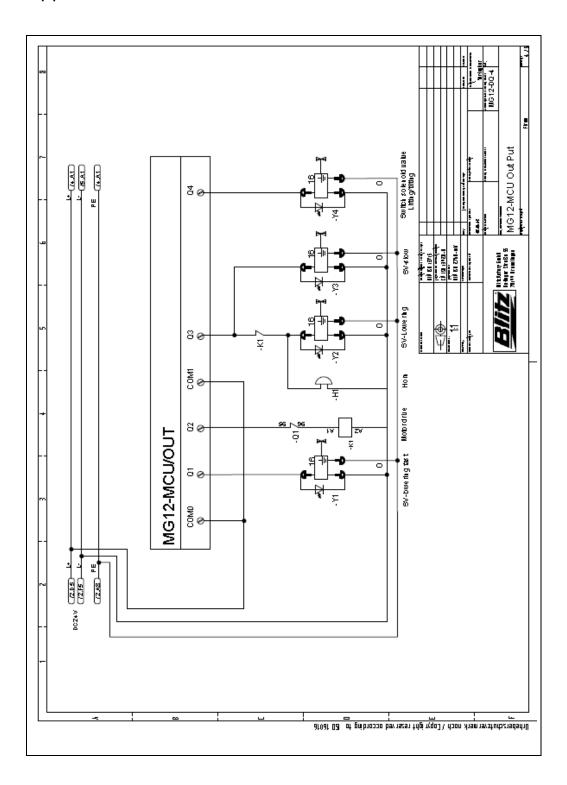


Appendix



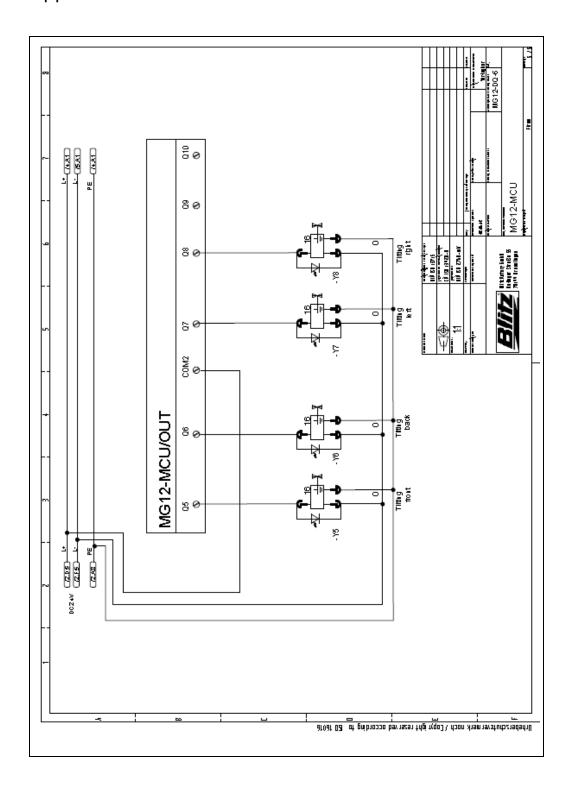


## Appendix





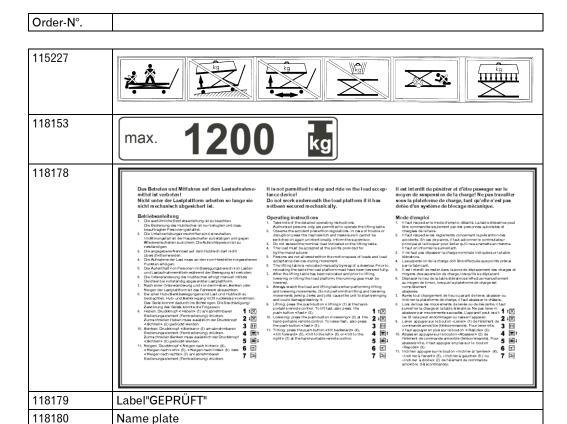
## Appendix





### **Appendix**

### Labels





### BlitzRotary GmbH

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